### **Asset Management Control**



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### **AMC Portal Game**













### **DGAME Simulation Environment**



Wind Farm Name : 'Cash Flow Farm'
Location : North Sea
Country : Netherlands
Status : Operational
Installed Power : 70 x 3 MW WT's

Distance to shore: 30 NM (55 km)

Participators (as LCM Team)

: - Asset Control Team

- Asset Management Team

- Asset Services Team

**Game Activities** 

: - select a Year Scenario

- push O&M execution button

- analyze (Team) Results

- select new Year Scenario

- etc.

Decom-		Operation & Maintenance Lifecycle Periods for Gaming																Life Extension						
mission- ing	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	

A game ends after 20 year scenario's or by play time (e.g. 30 or 60 min.)







# **Expert Teams to Play the Game**

#### **ASSET CONTROL TEAM**

**Prime Focus:** 

Return On Investment

**ACT Game Score:** 

% ROI average minus% Shared Value shortcomings

#### **ASSET MANAGEMENT TEAM**

**Prime Focus:** 

System Cost-Effectiveness

**AMT Game Score:** 

 Final SCE % (100% is baseline) minus the % of all Shared Values shortcomings

#### ASSET SERVICES TEAM

**Prime Focus:** 

 Service Profitability AST Game Score:

 % Service Revenues over Baseline minus the % of all Shared Values shortcomings

**LCM Team** AO AD AM ME SC ST SW

**ACT Info Page** 

**AMT Info Page** 

**AST Info Page** 

#### **KEY TO SYMBOLS**

AO = Asset Owner/Operator

AD = Asset Design Authority (QA)

AM = Asset Manager

ME = Maintenance Engineer

SC = Service Coordinator

ST = Service Technician

SW = Service Workforce

Shared Value: Average % of all 3 Expert Teams (joint successes/shortcomings)
Overall Game Score: Average of all Scores (SV+ACT+AMT+AST)/4
Mutual Aim: Avoiding a Shared Value < 100%!









### Play the Game





















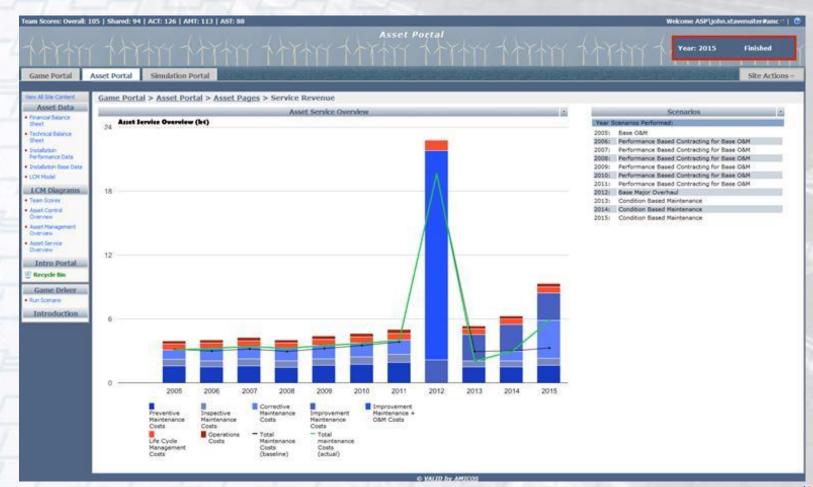










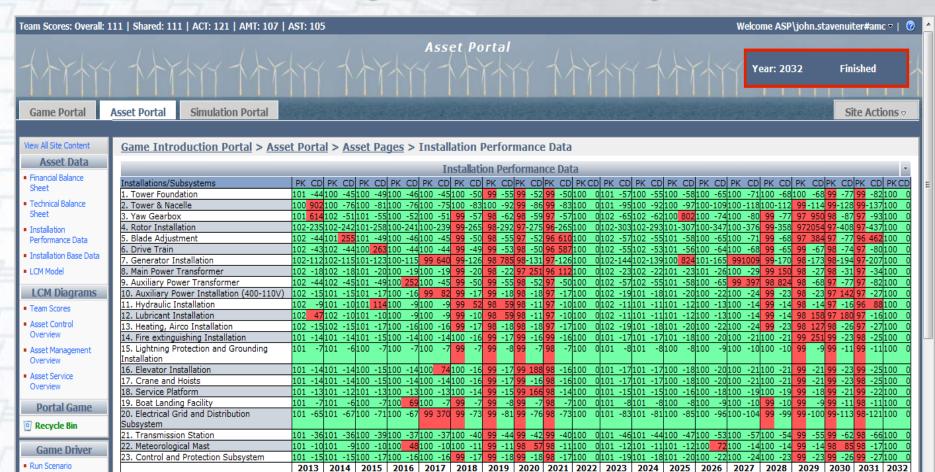




















### Year Scenario's to Select

### Condition Based Maint.

- Short Operation Period
- \*Higher Reliability
- \*Less Corrective Maintenance

Total Annual Cost (2011): 4.910 k€

Life Cycle Management: 500 k€

Operations: 300 k€

Improvement O&M: 300 k€

Inspective Maintenance: 762 k€

Preventive Maintenance: 1.905 k€

Corrective Maintenance: 1.143 k€

#### **Year Scenario Objectives**

Performance Based: No Operation Load Factor: Low

Installation Declining Factor: 5 %

Active Time [0,365]: 358 Day

Inspective Maintenance Survey(s): 10 per Yr Scenario Effectiveness Period: 1 Yr

#### Effect compared to Base O&M

Active Time: +/-

Operation Time: +

Reliability: +

Mean time Between Failure (MTBF): +

Mean Time To Repair (MTTR): +

Operation & Maintenance Cost: -

Management Control: +/-

Operation Excellence: +/-

### Refit Main Perf. Killers

- · Better overall availability
- · Less Maintenance Cost later on
- · Higher reliability

Total Annual Cost (2011): 9.006 k€

Life Cycle Management: 500 k€

Operations: 300 k€

Improvement O&M: 4.347 k€

Inspective Maintenance: 821 k€

Preventive Maintenance: 1.641 k€

Corrective Maintenance: 1.397 k€

#### **Year Scenario Objectives**

Performance Based: No

Operation Load Factor: Low

Installation Declining Factor: 5 %

Active Time [0,365]: 150 Day

Inspective Maintenance Survey(s): 1 per Yr

Scenario Effectiveness Period: 10 Yr

#### Effect compared to Base O&M

Active Time: +

Operation Time: +

Reliability: +

Mean time Between Failure (MTBF): +

Mean Time To Repair (MTTR): +/-

Operation & Maintenance Cost: -

Management Control: +/-

Operation Excellence: +/-









### **LCM Team Results**











# **Thanks for Your Attention**









